

UNIVERSITI KEBANGSAAN MALAYSIA  
*The National University of Malaysia*

# The Potential of Hydrogen in **Green** Steel Production

Presented by

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# How Green is an Electric Car?



The EV ecosystem must be **green/clean & renewable energy** is the key solutions

# BACKGROUND: WHAT'S HAPPENING GLOBALLY AND IN MALAYSIA?

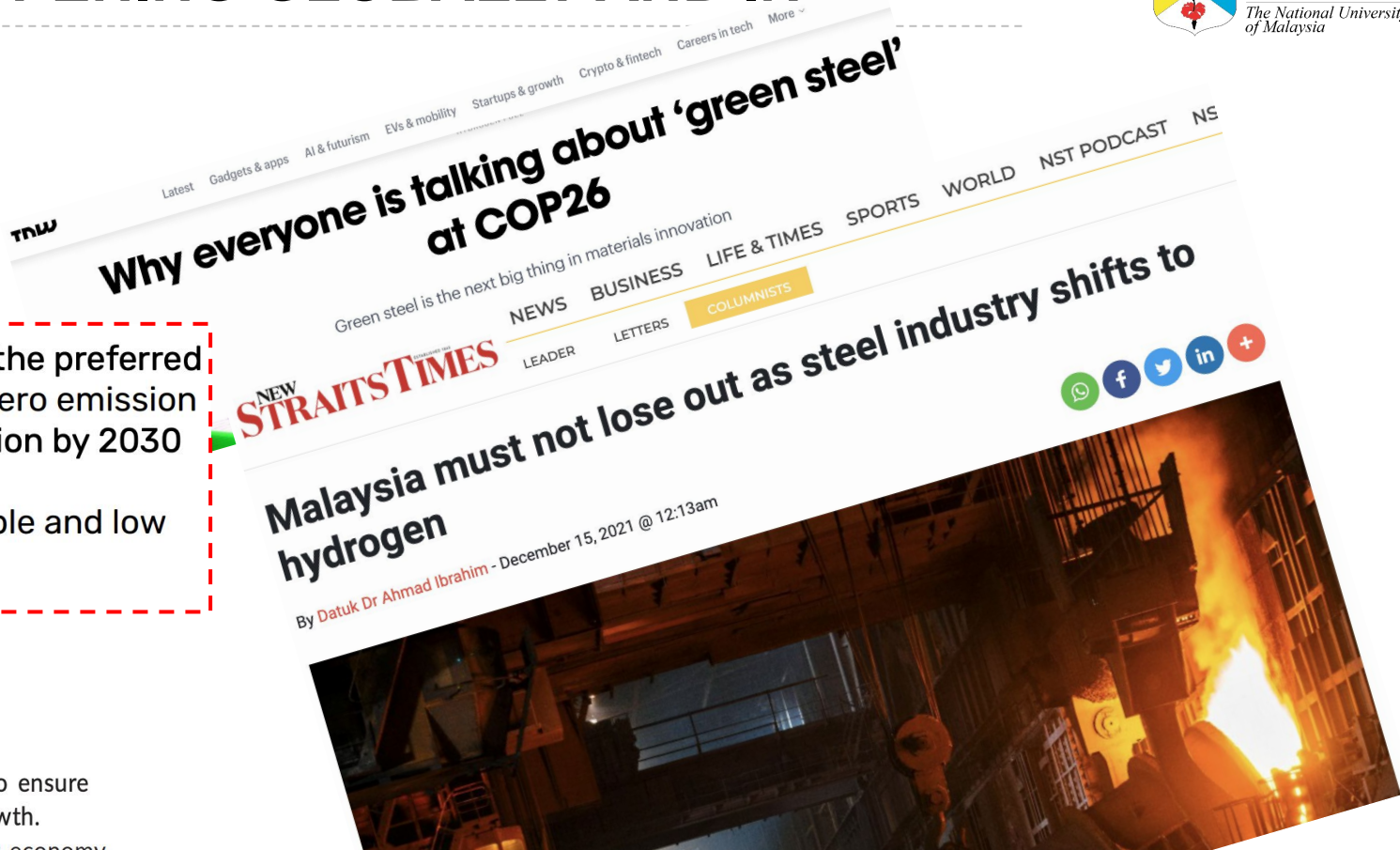
## The COP26 BREAKTHROUGH AGENDA

# COP26 OUTCOMES

- Steel Breakthrough: making near-zero emission steel the preferred choice in global markets, with efficient use and near-zero emission steel production established and growing in every region by 2030
- Hydrogen Breakthrough: ensuring affordable, renewable and low carbon hydrogen is globally available by 2030

### Accelerating Green Initiatives

Implementation of green initiatives will be accelerated to ensure sustainable, responsible and resilient socioeconomic growth. Businesses will be encouraged to implement the circular economy along their value chain, particularly using recycled materials to produce green products. The private sector will also be encouraged to implement energy efficiency initiatives in their operation and premises, as well as intensify development and utilisation of renewable energy sources, including [hydrogen](#). Government green procurement initiative will also be implemented in Sabah and Sarawak as a catalyst in expanding the green market, including the green construction sector.



Malaysia Nationally Determined Contribution (NDC):  
Unconditionally reduce economy-wide carbon intensity  
(against gross domestic product [GDP]) of **45% by 2030**  
compared to 2005 levels

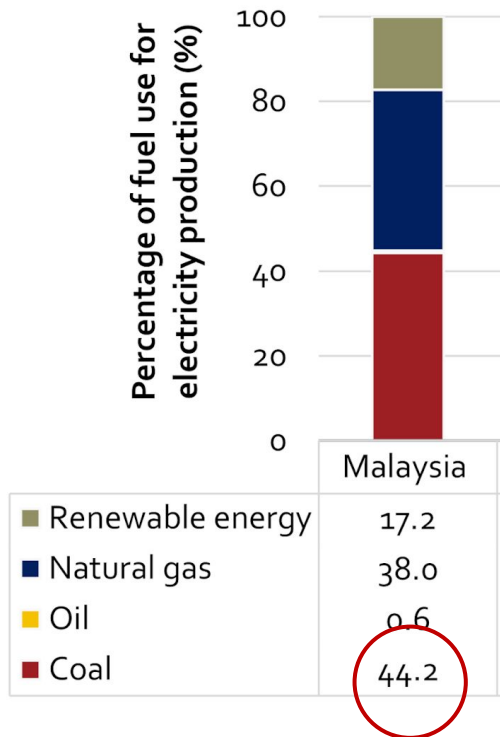
# CARBON BORDER ADJUSTMENT MECHANISM (CARBON TAX)

By now, many Malaysian companies would have been warned about the impending impact of carbon taxes on their operations, especially if they are exporters to the European Union (EU).

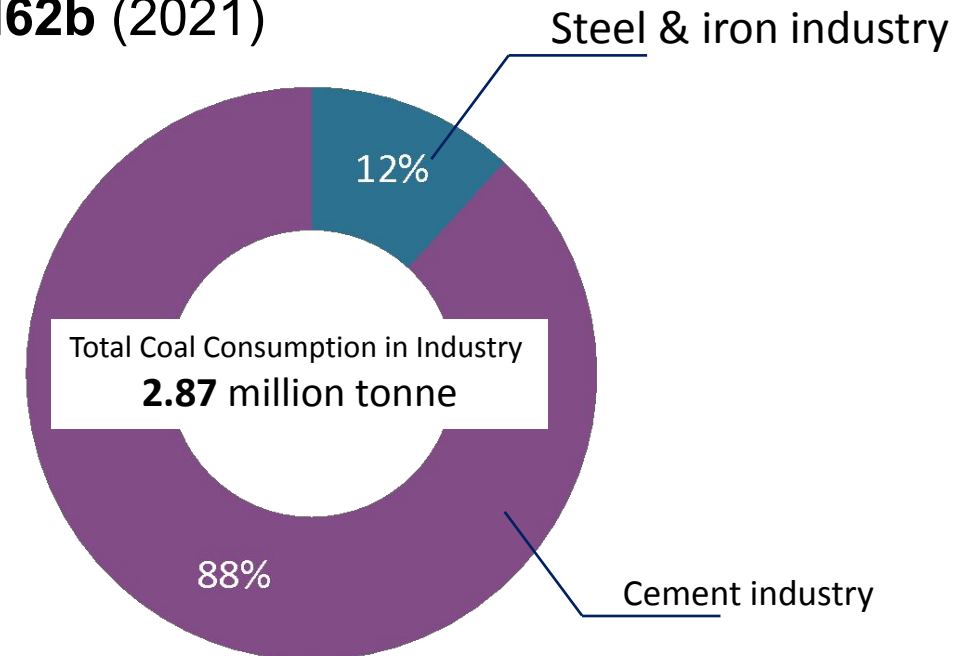
The EU's Carbon Border Adjustment Mechanism (CBAM), which is expected to kick in gradually from 2023, will impose a carbon price on non-EU producers. Basically, EU importers will buy carbon certificates corresponding to the price they would have paid if the goods were covered under the EU's carbon pricing rules. This cost is then charged to non-EU producers.

But if the non-EU producer can show that it already paid a price for the carbon used in the production of the imported goods — like a carbon tax — in another country, then the corresponding cost for the EU importer can be cancelled.

# BACKGROUND: COAL CONSUMPTION & ENERGY INTENSIVE



- Globally, Steel and Iron industry consumes **7%** global energy and contributes to **33%** industrial GHG emissions
- Malaysia steel production ranked **4<sup>th</sup>** in ASEAN and **23<sup>rd</sup>** in the world
- In Malaysia:
  - **44%** Power generation by **coal**, take up **92%** of coal consumption
  - **0.34 million tonne** by **Iron and Steel** industry
  - Producing **7.2 million tonne** of CO<sub>2</sub>
  - External trade record **~RM62b** (2021)

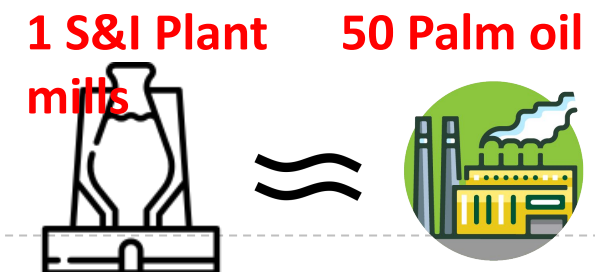


# Carbon Emission Data in Malaysia

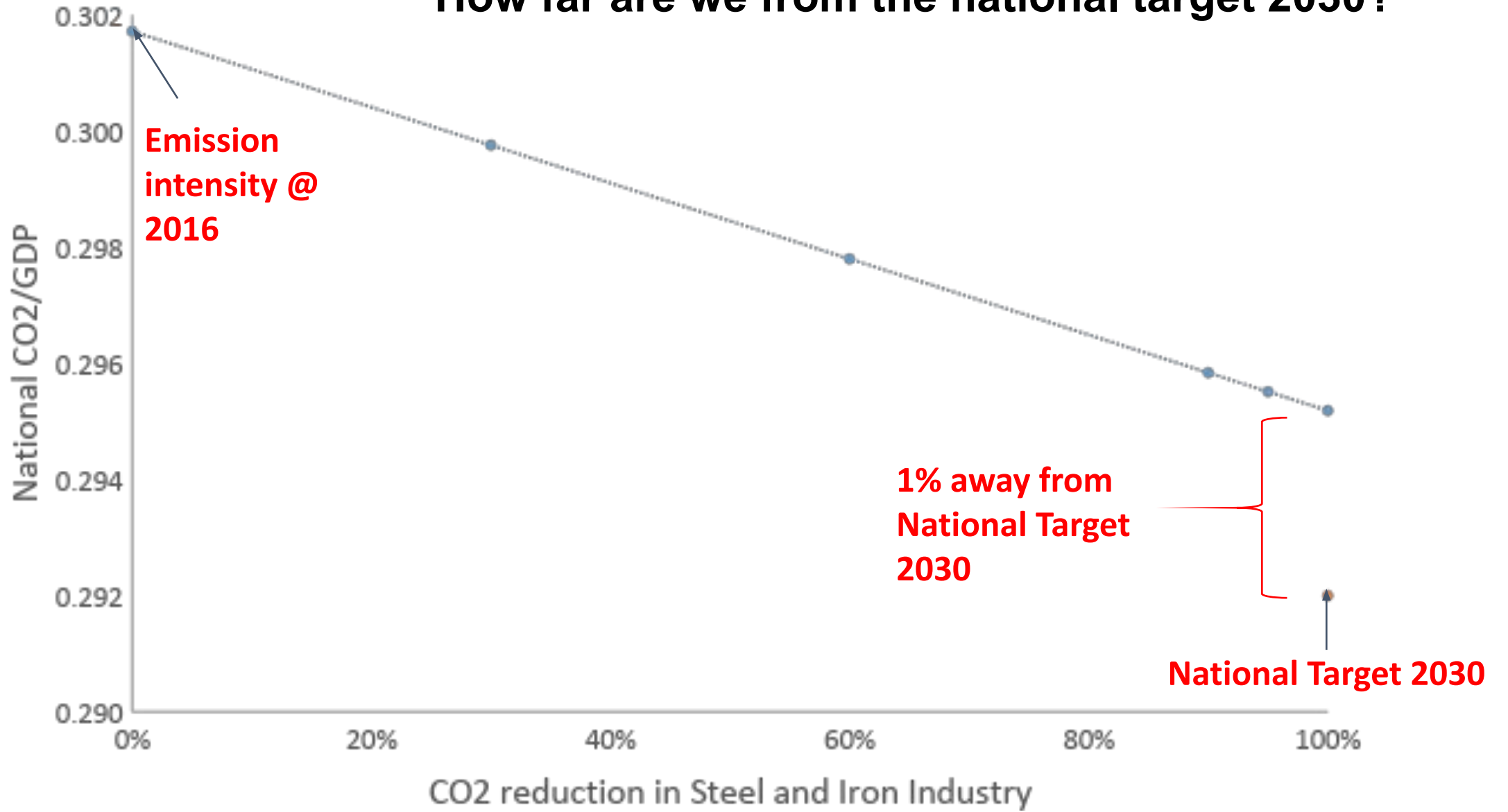
## Malaysia Carbon Dioxide Equivalent Emissions Data

National CO <sub>2</sub> e emission (million tonne)	334.586	
National GDP (RM million)	1,108,935	
National CO <sub>2</sub> e/GDP (kg/RM) @ 2016	0.302	
National target CO <sub>2</sub> e/GDP (kg/RM) @ 2030	0.292 (↓45% @2005)	
	Iron & Steel Sector	Palm Oil Sector
GDP by industry (%)	2.9	6.1
GDP by industry (RM million)	32,159	67,645
CO <sub>2</sub> e emission (million tonne)	7.245	13.928*
CO <sub>2</sub> e/GDP by industry (kg/RM)	0.255	0.206

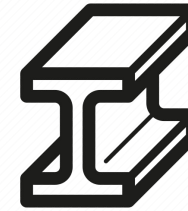
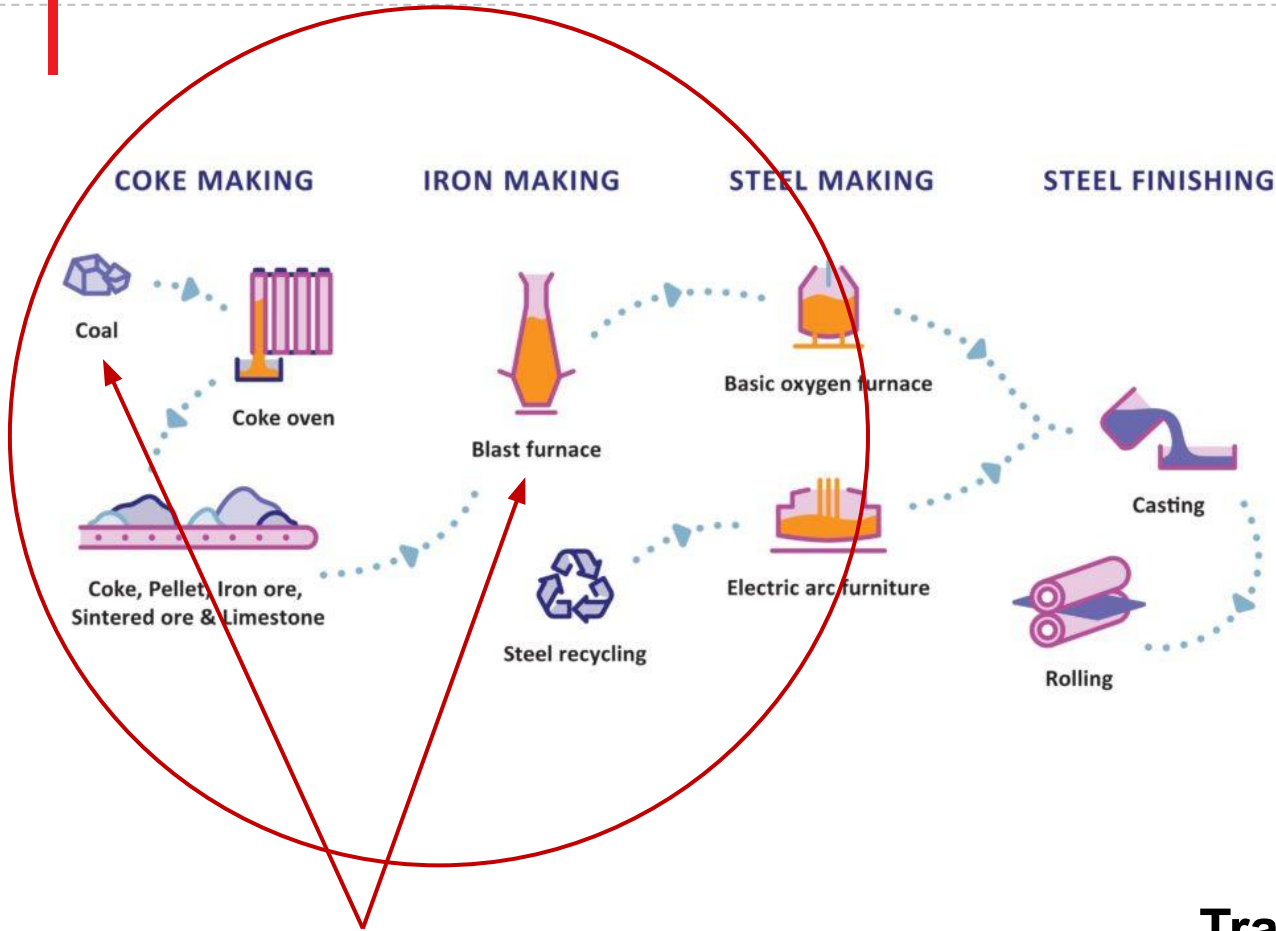
\* Based on Palm Oil Mill Effluent (POME)



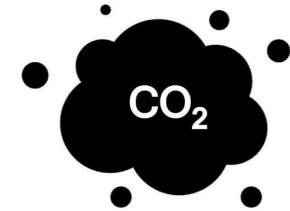
# How far are we from the national target 2030?



# BACKGROUND: COAL USAGE IN IRON AND STEEL INDUSTRY



1 tonne



~1.9 tonne

3.9

million tonne/yr

7.2

million tonne/yr



70% of steel produced uses **COAL** as metallurgical coke for reduction of iron ore and fuel for blast furnace

Translating into **~RM1.1 Billion\*** Carbon Tax Levy annually

\*RM150/t CO<sub>2</sub>e by end 2030 (proposed by Penang Institute)

Possible **EXPORT RESTRICTION** of coal-based steel  
ESG non-compliance



# GAP ANALYSIS

DRI – Direct Reduction Iron  
BF – Blast Furnace  
EAF – Electrical Arc Furnace

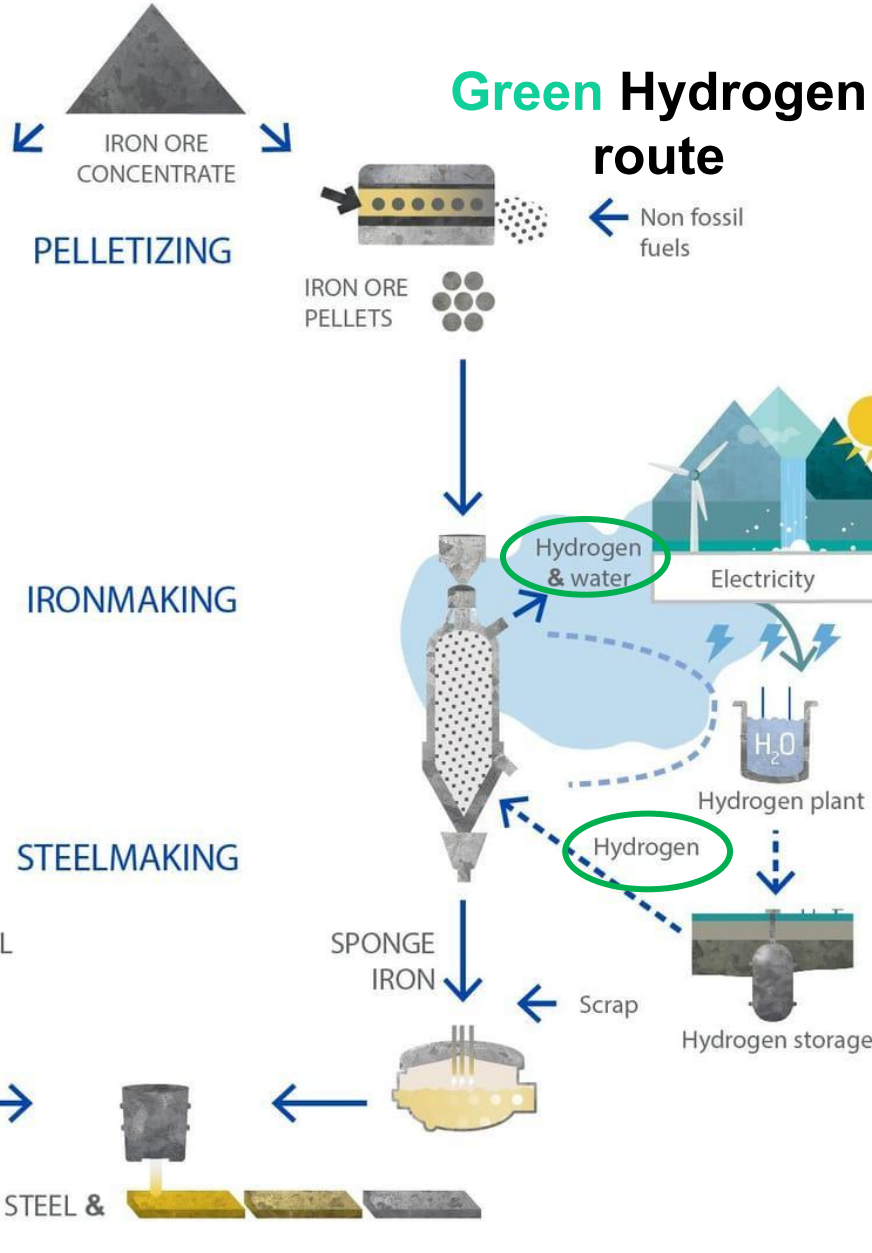
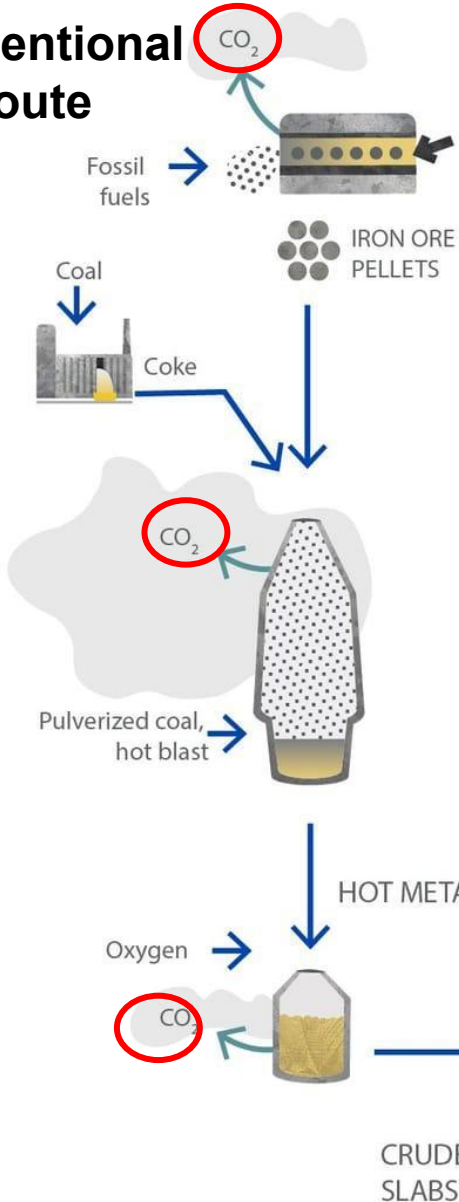
Emerging Commercial Technologies	Potential CO <sub>2</sub> reduction	Benefits	Challenges
Scrap EAF	80%	High CO <sub>2</sub> reduction; technology readily available	High scrap supply needed; energy needs of EAF may add to emissions
BF with Biofuel	20-50%	Easier to implement by altering the input mix in BF	High quantity of biofuel required; increase storage and transportation cost; high moisture content of biofuel
BF with Carbon Capture	30%	Can be easily integrated of BF	Large infrastructure investment for storage and transport; difficult to capture all CO <sub>2</sub> emission
Natural Gas-DRI & EAF	40%	High energy and emission savings	Adequate and affordable supply of natural gas critical to determine affordability
Green Hydrogen DRI (H <sub>2</sub> -DRI-EAF)	80-95%	Increased flexibility as hydrogen and hot briquet iron can be stored	High green hydrogen cost compared with black hydrogen cost



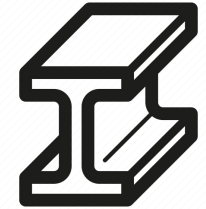
# IMPORTANCE OF GREEN HYDROGEN & GREEN

S'

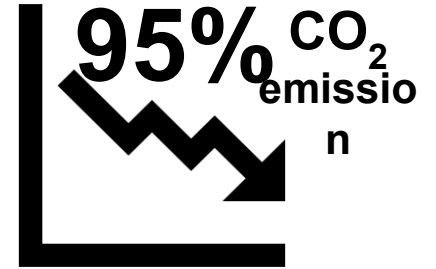
Conventional route



~50-55 kg



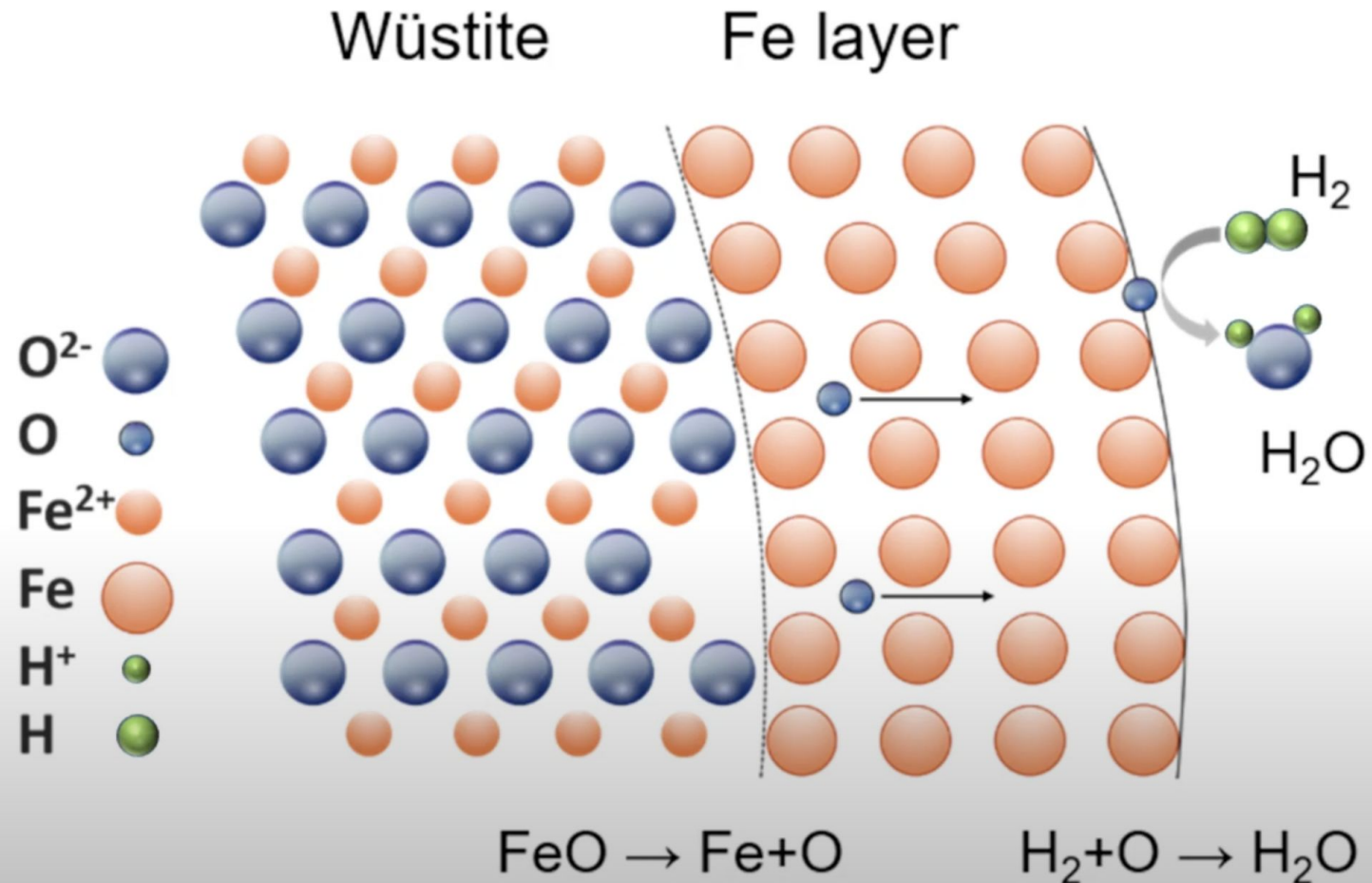
1 tonne



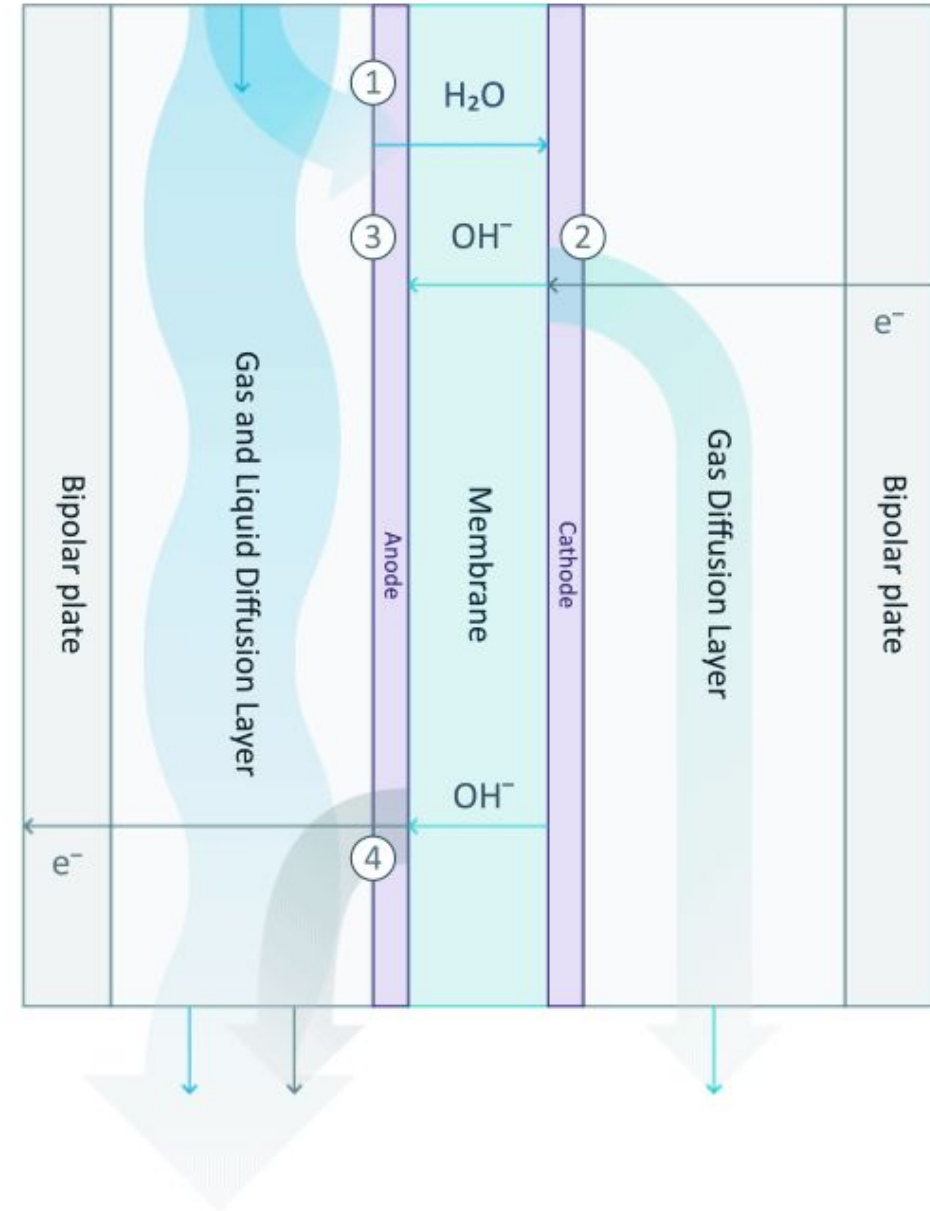
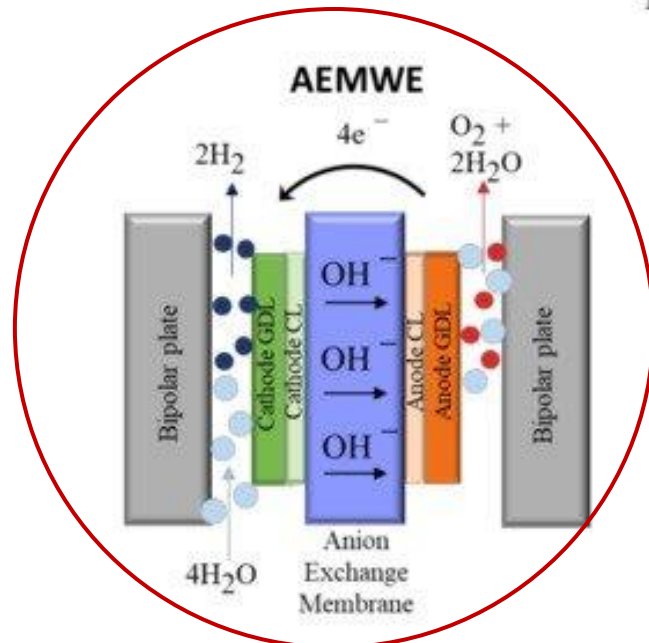
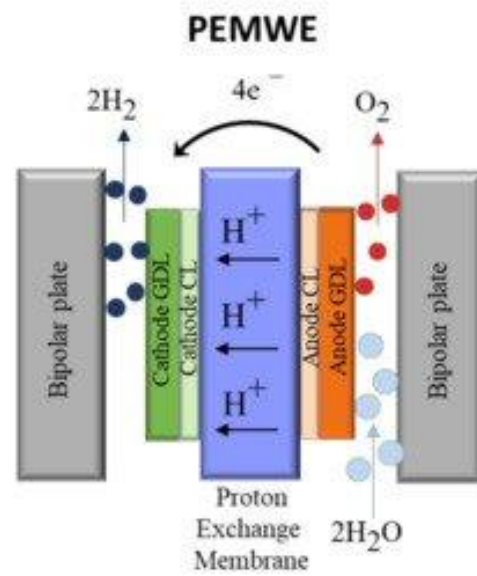
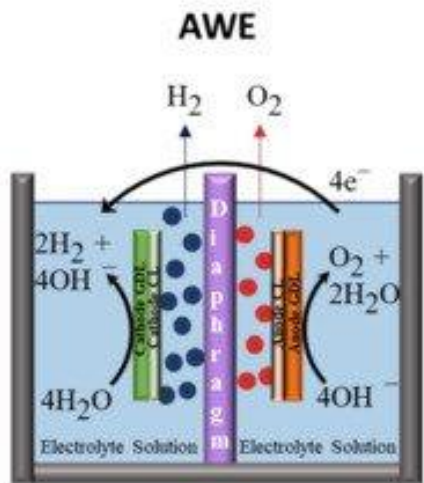
GH<sub>2</sub> could be the **cheapest** production method for steel and capture **31%** of the market by **2050**

# IRON REDUCTION REACTION WITH H<sub>2</sub>

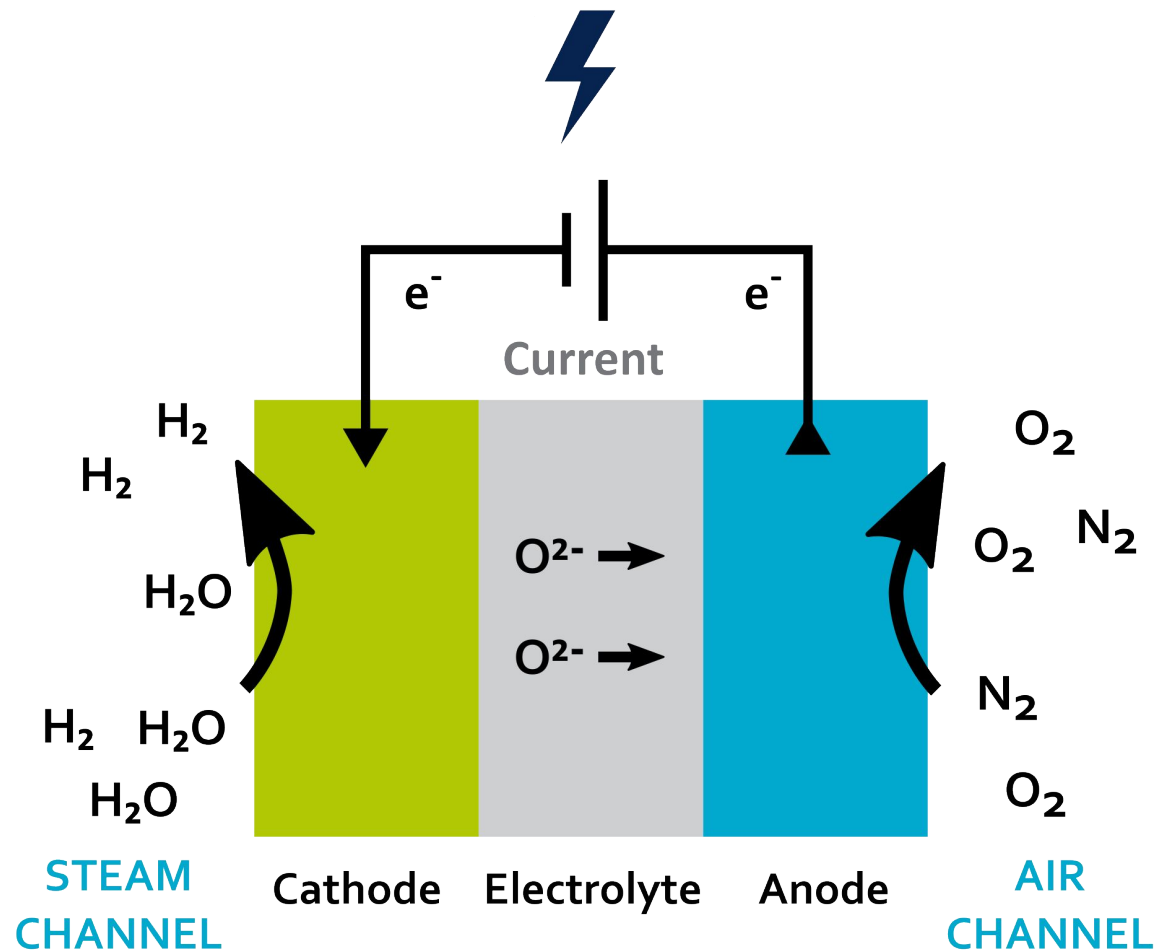
## WÜSTITE REDUCTION BY H<sub>2</sub>



# Low Temperature Water Electrolyser



# High Temperature Water Electrolyser (Lab-scale/prototype)

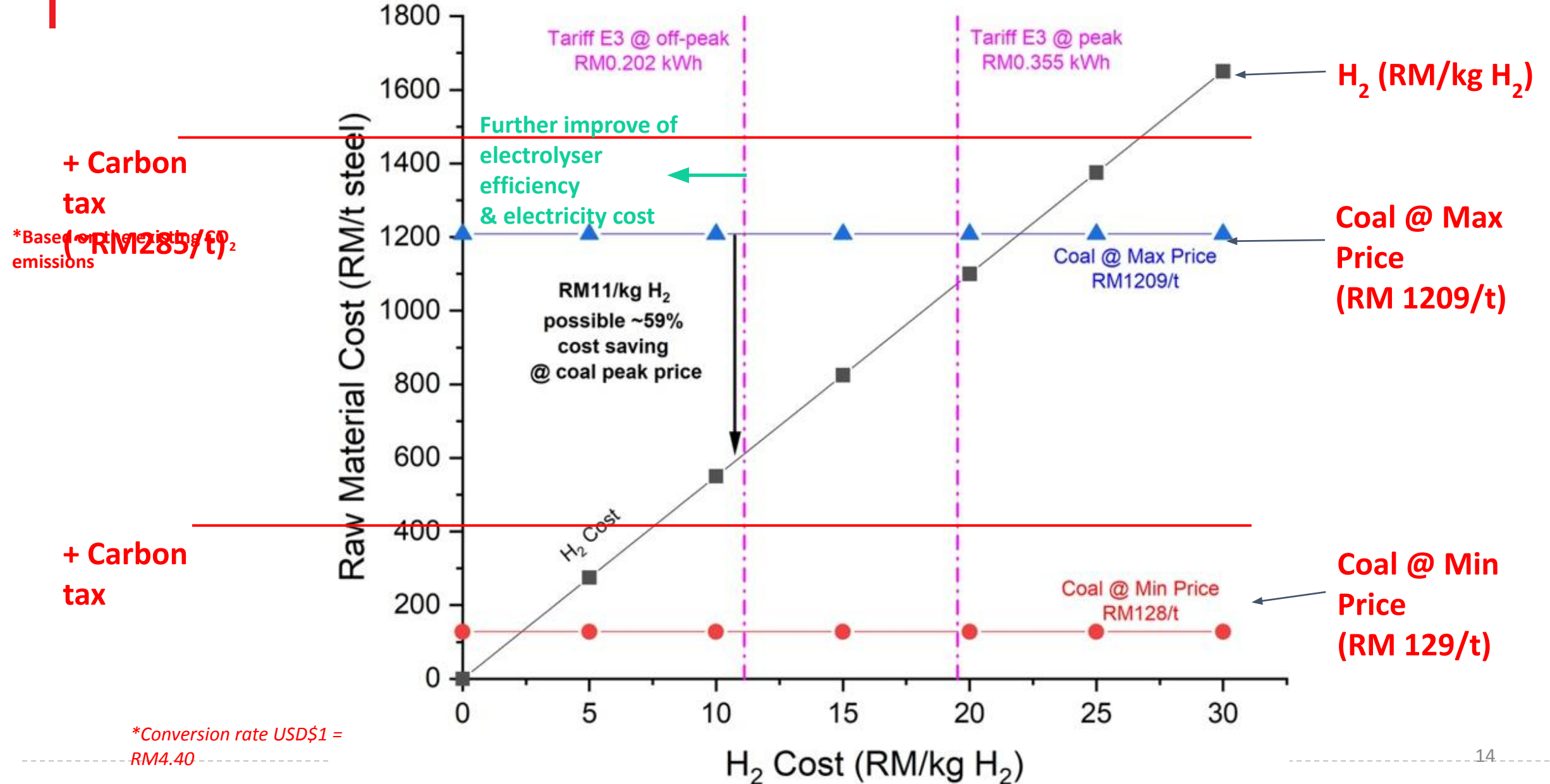


**SOEC (Solid Oxide Electrolysis Cell)**

**Operating Temp: 700-850 °C**

**Efficiency: ~60-80%**

# FEASIBILITY OF HYDROGEN AS RAW MATERIAL



\*Conversion rate USD\$1 = RM4.40

# The missing pieces in conventional feasibility analysis...

## Economic



Resources disruption cost?

## Environment



Carbon price across the value chain?

## Social



Medical cost?

## The Conventional model



OPEX, CAPEX



Disaster recovery cost?



Food & living cost?

# IF WE DON'T TAKE ACTION NOW...



**RM1.1 Billion tax**



## Impact to business

**31% potential global market share**



**Losing market share and competitiveness**

Poor ESG rating -> export restriction **(loss RM30b/yr)**

## Impact to nation

**45% reduction**



**Missing NDC target**

Take more effort to reduce carbon emission intensity

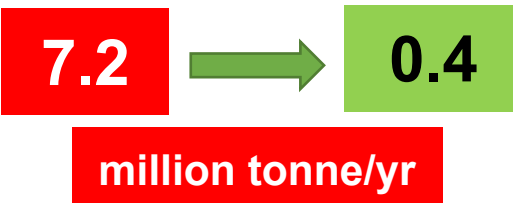
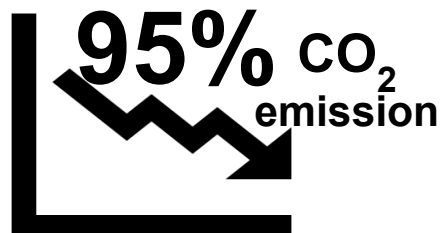
**Penalty to the energy intensive industries and environment**

CO<sub>2</sub> emission intensity increases with increased production capacity



**Vulnerable to global supply chain disruption**

Russian-Ukraine War  
Indonesia coal export ban



**Climate Change Worsens Extreme weather events & disaster risks**





## TWELFTH MALAYSIA PLAN

2021-2025

A PROSPEROUS, INCLUSIVE, SUSTAINABLE MALAYSIA

A Whole-of-Nation Strategy  
Strengthen Adaptive Capacity of

# Steel & Iron Industry

to **Climate Change**



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**THANK YOU | TERIMA KASIH**



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