

# Steel Construction Innovation – Past, Present and Future

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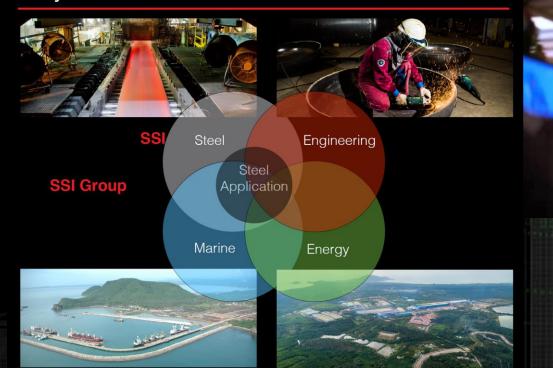
- Produced Hot–Rolled Coils since 1994
- Established WCE Co., Ltd. in 1999
- Purchased upstream facility & transformed to SSI UK in 2011
- Stopped upstream facility in 2015
- Started Building Tech & We Love Steel Construction in 2018



SSI

• SSI Steel Construction Forum 2019

Why SSI?





Design Engineering Material Fabrication Logistics Construction

Win Viriyaprapaikit SSI





SSLATEEL CONSTRUCTION FORUM STRUCTURAL STEEL INTELLIGENCE FOR INNOVATIVE SOCIETY 2019	l
DATE August 16, 2019 8:30-16:00	
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\*สำหรับท่านที่เคยเข้าร่วมงานกับเรารับส่วนลดกับที่ 50





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- SSI Forum 2019
- SSI Forum 2020
- SSI Forum 2021
- SSI Forum 2022





### **OUR VISION**

# Sustainable fulfillment of human needs through innovation and technology



# Steel Construction Standards and Guidelines



### **Steel Construction Standards and Guidelines**



2

### Guideline: Engineering Institute of Thailand (EIT)

### Prefabricated Steel Design Guideline for Industrial Buildings and Warehouses



### **Steel Construction Standards and Guidelines**

INTERNATIONAL STANDARD

#### ISO 10721-2

Corrected and reprinted 2000-09-15

First edition 1999-05-01

#### Steel structures -

2

Part 2: Fabrication and erection

Structures en acier -Part 2: Fabrication et montage

#### Standard: Thai Industrial Standard (TIS)

### **Standard for Structural Steel Fabrication** and Erections

ISO Beference number ISO 10721-2:1999(E



### **Steel Construction Standards and Guidelines**



2

4

มาตรฐาน การออกแบบสำหรับอาคารโครงสร้างเหล็กรูปพรรณ (Design Specification for Structural Steel Buildings)

แก้ไขปรับปรุงครั้งที่ 1

มาตรฐาน วสท. 011038-21 EIT. Standard 011038-21 Standard: Engineering Institute of Thailand (EIT)

### Design Standard for Structural Steel Buildings











- Panus Assembly (2019)
- Construction period: 177 Days
- General: 26,670 sqm. 72M baht
- Basic material: HY370 Steel Plate
- Challenges: Internal process and supplier management





- Wyndham Residence at Nai–Harn Beach (2019)
- Construction period: 90 Days
- 9.45M baht
- Basic material: HS41 (SS400)
- Challenges: 3D designing, detailing, bending, shop & field assembling





- A.V.X. Thailand (2020)
- Construction period: 120 Days
- General: 116,000 sqm. 77.8M baht
- Basic material: HY370 Steel Plate
- Challenges: Built-up box beam fabrication and erection









Samutsakhon field hospital (2021)
Construction period: 30 Days
General: 1,800 sqm. 2.65M baht
Basic material: HY370 Steel Plate
Challenges: Time constraint













- Phra Rajawangchan Bridge
- First Steel Arch Bridge for Roadways in Thailand
- 80m span
- SM520 Steel Plate
   SS400 Hot–Rolled Section
   HS51 Steel Pipe
   SD40 Rebar
   F10 Bolt





## **Steel Construction Research Funding**

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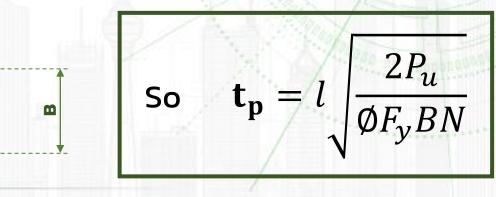


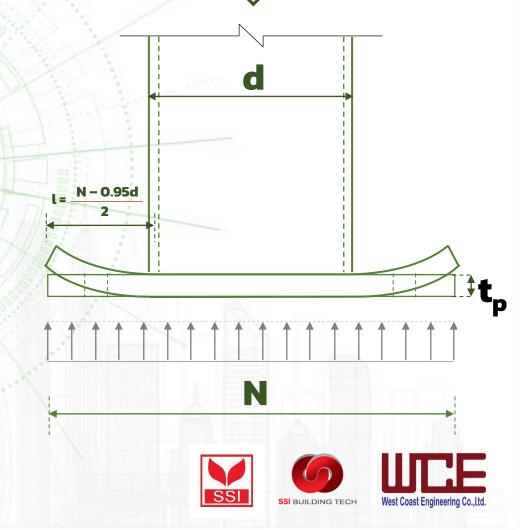


Uniform pressure under base plate = P<sub>u</sub>/BN Moment from Uniform load = ½ \* (P<sub>u</sub>/BN) \* B \* l<sup>2</sup>

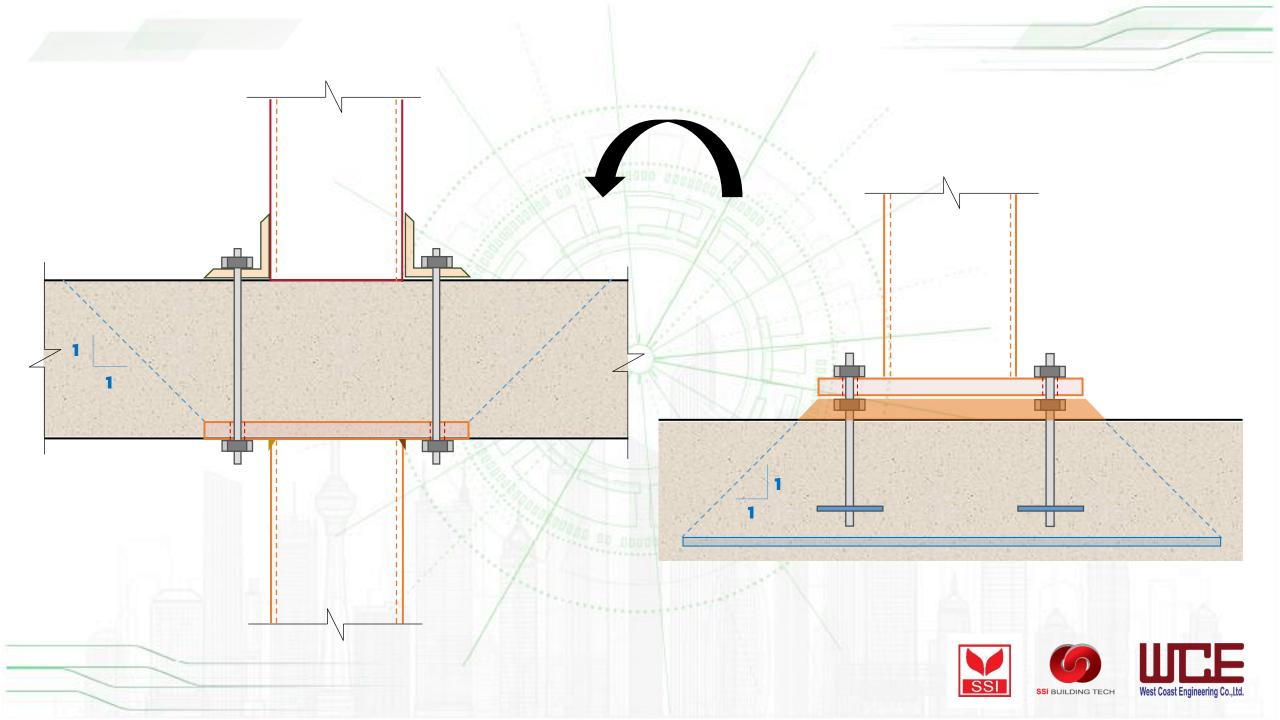
Moment capacity of base plate =  $\phi F_y Z_x$ Where  $\phi$  = 0.9 and  $Z_x = \frac{1}{4} \frac{\mathbf{t_p}^2}{\mathbf{t_p}^2}$ 

A<sub>1</sub>





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#### Downsides ...

- Field installation & adjustment?
- Concrete crushing under upper columns?
- Aesthetic & space on the floor?





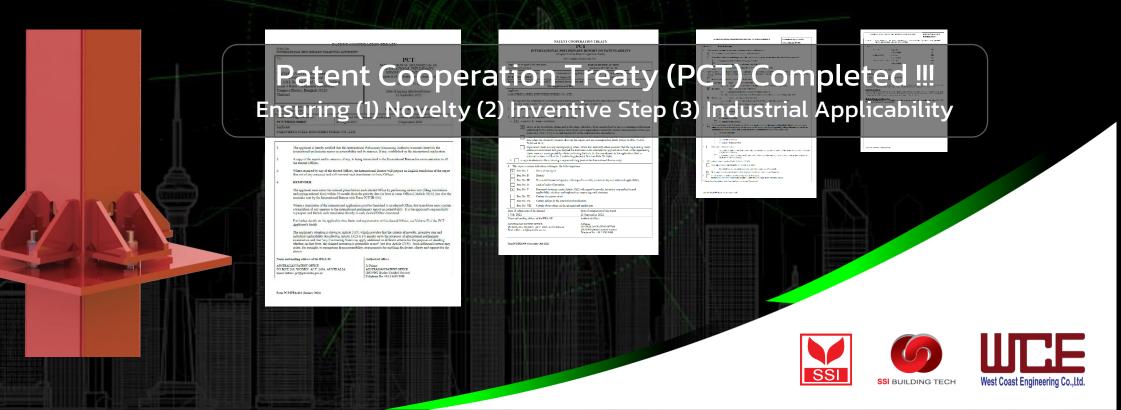


### • PostConnex: Inverted thinking of base plate for HSS columns

4



- PostConnex: Inverted thinking of base plate for HSS columns
- XShear: Checkered plate for extra punching shear strength



4



# **Steel Construction Tools**





## **Steel Construction Tools**

### SSI Steel Design Mobile Application







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